



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7712
Job Sheet 184743



Part No: 647.7712

Job Qty: 20 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		10/31/18	0.00	0.00	Start Up Machining-1		JBD 18/11/14
100	Hardinge	20 pcs		10/31/18	0.00	1.89	Hardinge		
110	QC	20 pcs		10/31/18	0.00	0.00	QC2 Machining-1		Kt. 18/11/15
120	QC	20 pcs		10/31/18	0.00	0.00	QC8 Machining-1		
130	Packaging	20 pcs		10/31/18	0.00	0.00	Packaging3-1		OK 18-11-15
140	QC21-SA	20 Ea		10/31/18	0.00	0.00	QC21		NOV 15 2018

Part Op Descriptions: 100 - Machine as per folio FB148 FOLIO REV: _____ Debur

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	1 ft (.05 ea)	90-Start up Operation	527899

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	1	88	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	0.580inches ± 0.030	0.610 0.550		
2	Strut Tube	0.375inches ± 0.010	0.385 0.365	Diameter	
3	Strut Tube	0.225inches + 0.005 - 0.001	0.230 0.224	Diameter	

Plex 10/16/18 1:41 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																														
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Date : _____		Step #: _____		MRB (QSI042) Approval																																																		
Description Work Order 12/11 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S127899 Part: 647.7712 Job No: 184743 Serial No/Batch: S127899 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 11/14/18								Completed By																																														
								Lead hand / Supervisor Approval Verification																																														
								QC / QA Coordinator Approval																																														
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